



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3199-1
Job Sheet 172797



Part No: D3199-1

Job Qty: 80 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E SHEET 1 IPP Rev:C Removed Scribing 05-11-05 JLM IPP Rev:D As per Rev B 06-11-24 JLM
IPP Rev:E 11.03.31 as per ecn 11-531 DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea	3/10/18	3/10/18	0.00	0.00	Start Up Waterjet		2/18/04/08
100	Waterjet	80 pcs	3/10/18	3/10/18	0.00	2.37	Waterjet1		2/18/04/08
120	QC	80 pcs	3/10/18	3/10/18	0.00	0.00	QC8		38
130	Small Fab	80 pcs	3/10/18	3/10/18	0.01	3.52	Small Fab-3		11/18/08 DAB
140	QC	80 pcs	3/10/18	3/10/18	0.00	0.00	QC5		38
150	Powdercoat	80 pcs	3/12/18	3/12/18	0.00	0.90	Powdercoat3		11/18/08
160	QC	80 pcs	3/12/18	3/12/18	0.00	0.00	QC3		11/18/08
170	Packaging	80 pcs	3/12/18	3/12/18	0.00	0.00	Packaging3-1	51022	11/18/08
180	QC21-SA	80 Ea	3/12/18	3/12/18	0.00	0.00	QC21		11/18/08

Part Op 100 - Cut as per Dwg D3199 Deburr if required
Descriptions: 130 - Form as per dwg D3199 use DT9723

150 - START TIME: 2:05 FINISH TIME: 2:35 O.I.T. 3:00

9-88
11/18/08

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	7.9200 sf (.099 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	8	169	0



Container No: S059065



Part: D3199-1

Job No: 172797

Serial No/Batch: S059065

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/08/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.210inches + 0.005 - 0.001	0.215 0.209		
2	Bracket	0.575inches ± 0.010	0.585 0.565		
3	Bracket	1.090inches ± 0.010	1.100 1.080		
4	Bracket	2.015inches ± 0.010	2.025 2.005		
5	Bracket	2.971inches ± 0.010	2.981 2.961		
6	Bracket	1.830inches ± 0.010	1.840 1.820		
7	Bracket	4.830inches ± 0.010	4.840 4.820		
8	Bracket	4.030inches ± 0.010	4.040 4.020		

Plex 2/21/18 4:17 PM Dart.Gagnon.Michelle